





## OREGON CORRECTIONS ENTERPRISES

**ESTABLISHED IN 1999** through the passage of Ballot Measure 68, Oregon Corrections Enterprises (OCE) is a semi-independent organization, whose administrator reports to the Director of the Oregon Department of Corrections (DOC). OCE plays an important role in carrying out Ballot Measure 17, the constitutional mandate to engage male and female inmates (further referred to as adults in custody) in meaningful work. By statute, OCE is funded solely through the sales of its products and services.

The mission of OCE, in partnership with the DOC, is to promote public safety by providing adults in custody (AICs) with meaningful work experience in a self-sustaining organization. Working with DOC, OCE seeks partnerships with other agencies and private organizations to provide work and training programs for AICs throughout Oregon that mirror real-world job experiences. OCE plays an important role in implementing DOC's Oregon Accountability Model and in developing positive work ethics.

We are committed to providing transferrable work skills and training opportunities for every adult in custody.

PARTNERING WITH CORRECTIONAL INDUSTRIES HELPS BUILD LIVES, ONE OPPORTUNITY AT A TIME!





## FIRE RINGS

SAFE, SIMPLE, AND SPECTACULAR! ENJOY the warmth and ambiance of a campfire or cookout with the peace of mind that it is contained within an OCE fire ring. Choose from several features, styles, and sizes, including the ADA accessible model, fixed grill, hinged grill styles, and more. Whatever your campfire needs, OCE has the ring to suit it.



### ADA FIRE RING 👃

32" R x 20" H Single Wall Fixed Grill - 13 %" x 32" 3 Anchors #735-003-003



### ADA FIRE RING 👃

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32" R x 20" H Double Wall Fixed Grill - 13 %" x 32" 3 Anchors #735-009-003







22" W x 30" D x 9" H Fixed Grill - 22" x 13" 2 Anchors #735-002-003



### STANDARD FIRE RING

22" W x 32½" D x 99/<sub>16</sub>" H Hinged Grill - 22" x 15½" 2 Anchors #735-008-003



### L-SHAPED FIRE RING

32" W x 32" D x 11" H Hinged Radius Grill 2 Anchors #735-012-003



## **GRILLS**

### OFFER THE COMPLETE

FAMILY FUN experience at your facility, park, or outdoor recreation area with one of OCE's many grill models. Durable and easy to maintain, these 360-degree swivel grills come in multiple sizes and help users avoid smoke from shifting breezes. Choose from a selection of single or double grills and in-ground or surface mount pedestal bases.



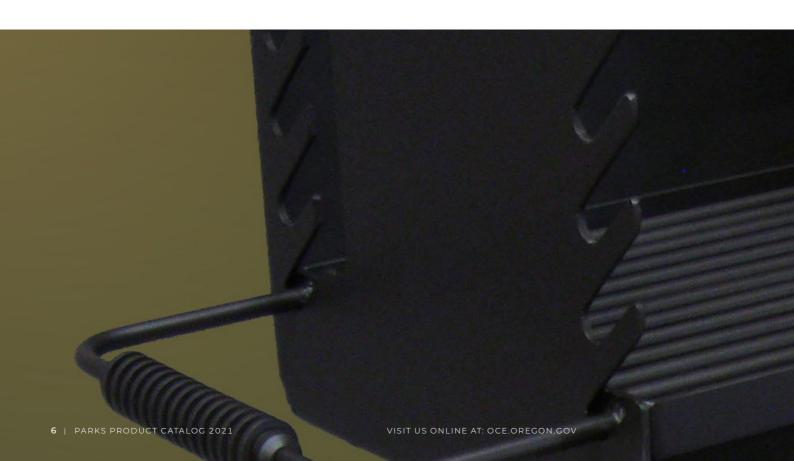


24" In Ground #735-016-003



SINGLE SWIVEL PEDESTAL

Surface Mount #735-004-003







24" In Ground #735-001-003



DOUBLE SWIVEL PEDESTAL

Surface Mount #735-017-003



ADA GRILL & PEDESTAL



Surface Mount #735-019-003



### BENCHES

### **BUILT TO WITHSTAND**

**THE** WEATHER of the Pacific Northwest, OCE park bench products are designed with quality, comfort, functionality, and safety in mind, knowing each must stand up to heavy usage. Galvanized, powder coated, or quality longlasting painted finishes are available to maintain a level of durability demanded by the many visitors to your parks. OCE benches are constructed with supreme structural integrity and are attractive without being obtrusive. Choose from shaped metal, contoured wood, and traditional style seating and back support.



### SINGLE CONTOUR BENCH

6' Cedar Boards, Surface Mount

Powder Coating: #702-005-006 Galvanized Frame: #702-005-009



### DOUBLE CONTOUR BENCH

6' Cedar Boards, Surface Mount

Galvanized Frame: #702-046-009



### 4' STEEL SCROLL BENCH

Powder Coating

Surface Mount: #702-068-006 In Ground: #702-069-006

### 6' STEEL SCROLL BENCH

Powder Coating

Surface Mount: #702-066-006 In Ground: #702-067-006

### 8' STEEL SCROLL BENCH

Powder Coating

Surface Mount: #702-249-006 In Ground: #702-250-006



### PEDESTAL BENCH

4' Surface Mounted
Powder Coating: #702-017-006

6' Surface Mounted

Stainless Steel: #702-015-008 Powder Coating: #702-015-006

> 8' Surface Mounted Powder Coating, Black

Stainless Steel: #702-021-008 Powder Coating: #702-021-006



### PARK BENCH

6' Cedar Boards, Surface Mount

Powder Coating: #702-053-006 Galvanized Frame: #702-053-009



### PARK BENCH

6' Cedar Boards, In Ground Powder Coating: #702-050-006 Galvanized Frame: #702-050-009



### PEDESTAL BENCH

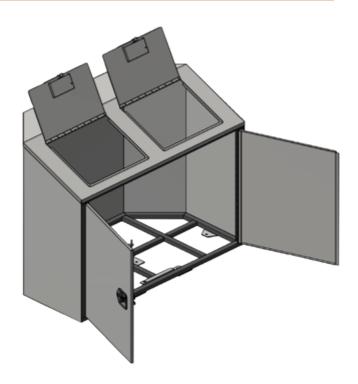
6' Cedar Boards, Surface Mount Powder Coating: #702-056-006 Galvanized Frame: #702-056-009

## TRASH/ RECYCLING RECEPTACLES

**KEEP YOUR OUTDOOR AREA FREE** of debris with durable trash and recycling receptacles. Able to withstand years of Oregon weather, they provide your park goers with a convenient method of disposal. If theft prevention, pranks, or vandalism are a concern, choose a lockable door model.



STEEL FRAME - 32 GALLON With Lockable Door #744-101-006



BEAR PROOF GARBAGE CAN

Locking Double Access Doors Meets ADA Requirements #744-105-006



STEEL FRAME - 32 GALLON

With Lockable Door & Lid #737-106-006

## IRON RANGER

### **PROVIDE A SECURE METHOD OF**

implementing the honor system for fee collection in today's world. The iron ranger steel cash containment unit is equipped with multiple levels of security to give you the confidence that when you come to collect your fees, they will still be safely in the box.



### CAR COUNTER BOX

Painted with PVC for Wiring 16 3/8 x 18 5/8 x 30 11/<sub>16</sub> #700-037-003

- Stainless Steel Construction - #700-037-008

### **CASH BOX**

Anti-Theft - Stainless Steel #725-125-008



### CASH BOX BODY

Galvanized #508-001-002



### **EMBED ANCHOR**

#508-001-001



# BIKE RACKS

### **BIKE RACKS OFFER**

**SECURITY** AND help keep bicycles from leaning against buildings and trees or laying on sidewalks and lawns. By providing a location for secure storage, bike racks provide travelers with peace of mind while they explore the trails, relax on the beaches, browse the gift shops, and enjoy their camping and picnicking experiences. OCE offers multiple shapes and finishes to meet your needs.



72"L x 27"W x 33"H Surface Mount or Bolt Down Ready #718-015-006



3 STALL BIKE RACK Surface Mounted

#718-005-006

#718-005-009



SINGLE BIKE RACK
Surface Mounted





POWDERCOATED

#718-012-009



GALVANIZED

## WOODEN PICNIC TABLES

### **PICNIC TABLES ARE AN**

ESSENTIAL piece in any park set up. From family cookouts to company get-togethers, everyone has a seat and everything has a place. Used in public parks, residential back yards, rest areas, campgrounds, and amusement parks, wooden picnic tables are a staple of outdoor recreation. OCE wooden tables are constructed with your choice of galvanized or powder coated metal bases and treated lumber boards. The boards are protected from cracking, warping, or rotting due to moisture. These time-tested, stable, and durable tables are sure to provide years of productive use and fun family memories.



### 6' WOODEN PICNIC TABLE

Treated Boards Galvanized Metal Base #725-001-009

Un-Treated Boards Galvanized Metal Base #725-201-009

### ADDITIONAL TABLE PARTS —

Leg Assembly -#725-005-009

U-Channel -#725-007-009

Brace 6' Table -#725-009-009

Brace 8'&10' Table -#725-006-009



### 4' SQUARE WOODEN PICNIC TABLE

Treated Boards Galvanized Metal Base In Ground #725-055-009

### WOODEN PICNIC TABLES

**OCE HAS ADA PICNIC TABLES** so everyone can participate in the recreational fun! With multiple styles available, choose the perfect table to meet your park goers' needs. If you have a well-loved model, OCE offers replacement boards to spruce up your existing table for years of added fun.



### 10' WOODEN PICNIC TABLE



ADA Approved Seating - Single Galvanized Metal Base

With Treated Boards: #725-004-009 With Un-Treated Boards: #725-204-009



### 10' WOODEN PICNIC TABLE



ADA Approved Seating - Dual Galvanized Metal Base

With Treated Boards: #725-053-009 With Un-Treated Boards: #725-253-009

## METAL PICNIC TABLES

### **METAL PICNIC TABLES ARE**

BECOMING more and more popular in public parks. Heavy and durable, they require little maintenance. Choose from a variety of styles and features. OCE ADA models ensure everyone has a seat at the table. So, whether you prefer the traditional two-bench style table or a round table with four seats, these powder coated, expanded metal tables will delight park users for decades to come.



### 10' METAL PICNIC TABLE &

Expanded Metal ADA Approved Seating - Single Powder Coated Metal Base #725-152-006



### 8' METAL PICNIC TABLE

Expanded Metal Powder Coated Metal Base #725-151-006



### 4' ROUND METAL PICNIC TABLE

79" Ovad Seating Ring Expanded Metal Powder Coated #725-153-006

## **FIRE** SUPPRESSION

### WILDFIRES HAVE DEVASTATING EFFECTS

ON nature, people, and property. Every year, people cause preventable fires that destroy homes, wildlife habitat, and watersheds on which communities depend. The forests are also a valued resource for livelihood and recreation for so many Oregonians. OCE takes great pride in offering effective wildfire prevention equipment. Whether it is controlling the cooking fire with ADA accessible fire rings or providing safe ash disposal containment, OCE products are designed to reduce the risk of forest fires.



### ASH DUMPSTER

82"W x 36"H x 32"D With Lid - Swivel Casters #704-101-003

### ADDITIONAL HOT ASH CONTAINER ITEMS:

### ASH DUMP BRACKET

16-7/8 x 8-7/32 x 2 14" Dia. Can Not Included Steel - Powder Coating #704-109-006

### SPRING CLIP TOOL HOLDER

7/8" Stainless Steel Hardware (Need 2 For Set) #704-104-005

HOT ASH DISPOSAL RECEPTACLE BASE ONLY

> 26 x 26 x 2 Painted Black #704-112-003



### 4-DOOR ASH DUMP TRAILER

5'H x 8'L #704-100-001

### HOT COAL DISPOSAL RECEPTACLE

26" x 26" x 33" Body P/C Green Top Paint Black #704-111-006



### BOLLARDS/ PARKING BARRIER'S

PROTECT BUILDINGS, TRAIL HEADS, PEDESTRIANS, bicyclists, and trees alike with OCE metal and wood bollards. Ideal for seasonal and flexible parking or maintenance and emergency vehicle access, OCE stationary and removable bollards are made from high-quality material and will protect and serve for years to come.







4" SQUARE BOLLARD Wood

FIXED	#503-001-004	N/A
REMOVABLE	#503-002-003	#503-001-009

6" SQUARE WOOD BOLLARD (NOT SHOWN)

With Removable Top Cover Plate #503-002-005





### PARKING BARRIER

Metal Construction 12' W x 4' H #744-022-001

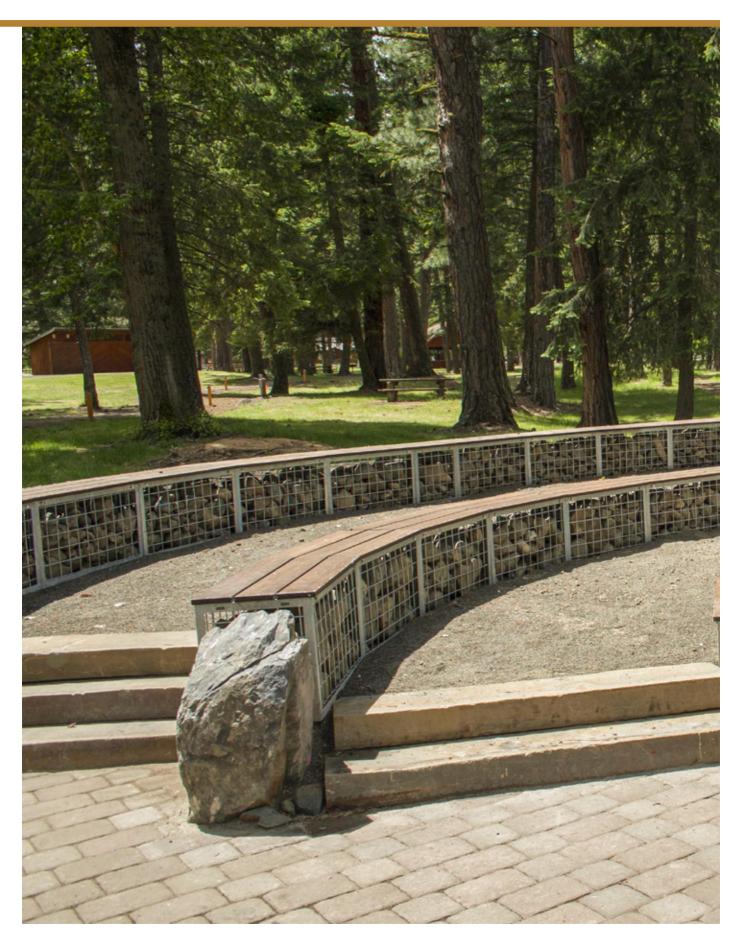
## GABION BENCHES

### **GABION BENCHES BRING**

**NATURE** RIGHT to your seat. Whether for architectural, structural, erosion control, or decorative purposes, gabion seating lets the natural materials of the local ecosystem be the decor of your amphitheater, fences, walls, benches, and more. These environmentally friendly and beautiful structures can be created from the very materials moved in order to make them.







## BOAT DOCKS

### **DESIGNED BY THE OREGON**

**STATE** Marine Board, these floating docks come in various widths and lengths allowing for a wide range of configurations. Optional pile hoops, internal or external, can be customized to fit your needs. Hinge sets will also make it easy to bring them to shore for the off-season.



**BOAT DOCK** #502-003-001





# LIFE JACKET KIOSK

THE WATER IS CALLING, AND little ones want to answer! During the swimming season at your water recreation area, provide visitors the option to borrow a life jacket. Stout kiosk construction and secure storage cage engineering offer the opportunity for years of safe fun in the sun while helping you maintain your inventory after closing time. Custom signage is available through the OCE Sign Shop.



### DISC GOLF

### **OUTDOOR RECREATION MEETS LONG-**

**LASTING DURABILITY** with OCE's heavy-duty Disc Golf Basket. Certified by Professional Disc Golf Association (PDGA) at the Championship Level, this basket provides entertainment for park users and attracts the highest level of tournaments to your venue. Set up an entire course of quality disc golf baskets and watch the fun fly. Multiple powder coating color options and customizable engraving are available.

"AN OUTSTANDING BASKET WITH GREAT FEATURES! WITH WELDED REBAR AND THE ABILITY TO LOCK THE INSERT TO THE UNDERGROUND SLEEVE. THIS PRODUCT UNIQUELY PROVIDES BOTH SECURITY AND FLEXIBILITY OF COURSE DESIGN. THE

GALVANIZED CHAINS ARE A MUST HAVE! LOVE THE CUSTOMIZABLE TOP BAND AND CAP."



- RICK SAFFEELS PDGA MEMBER AND DISC GOLF **COURSE DESIGNER** 



DISC GOLF BASKET 57" Above Ground, 19" Embed #728-001-003

### **CABINS**

CABIN LIFE IS SUBLIME, AND what better choice for Oregon parks than cabins made right here in Oregon from local, renewable resources? Attract park users from around the country and the world to your campsites. These cabins are roomy, sturdy, and weather-resistant year round, making them the perfect permanent structures for Oregon campgrounds. With ADA features available for both the cabins and the wide selection of indoor and outdoor furnishings, OCE cabins are the right choice for today's camping experience. Speak to an OCE Sales Representative today to begin the process of selecting the right cabin layout and size for your space.







## TINY SHELTERS

### WITH THE GROWING NEED FOR

temporary housing and the amazing recreational possibilities in Oregon, our mobile and temporary tiny shelters are the perfect answer. If you are setting up short-term housing for people in need, these shelters are easily hitched to a vehicle and towed right to the site. They also serve as wonderful temporary mobile campers for the outdoor enthusiasts who visit your facilities. Customers can rent a trailer from you and enjoy your parks in comfort and style, safe from the elements. Prefabricated, wired, and fully assembled on dual axle trailers, these shelters are ready-made to meet the temporary housing need in both the metropolitan community and in the great outdoors.









## CABIN FURNISHINGS

### **CABIN FURNISHINGS FROM OCE ARE**

the perfect compliment to the rustic Oregon outdoor recreational environment. Comfortable and roomy, these furnishings have been proven in parks and cabins all over the state for many years. From futons that make great couches and wonderful beds, to multiple styles of bunk beds that maximize space, OCE can provide you with all that is needed for indoor and outdoor cabin furniture. Check out our benches, tables, chairs, bunks, countertops, cabinetry, grills, and more! We even have new covers available for your mattresses that have seen some use but are still in good shape.

### **SOFA POSITION**



### **FUTON**

Frame: #181-900-04 Mattress & Cover: #285-100-99 #285-105-99 Cover Only:

### **BED POSITION**







### **BUNK FRAME**

BED, BUNK, DOUBLE/SINGLE, 84" x 56" x 64" 1/2,DOUG FIR #181-908-13

### **BUNK FRAME**

Double/Single 84" x 56" x 64" 1/2,DOUG FIR #181-907-13

### LOFT BUNK **ACCESSORIES**

### SINGLE/SINGLE

BED, BUNK, SINGLE/SINGLE 84" x 42" x 64" 1/2,DOUG FIR #181-908-13

### **COVER ONLY**

Single 74"W x 38"D x 4"H #281-103-99

### **DOUBLE MATTRESS & COVER**

MATTRESS, DOUBLE 52" x 74" x 4, 2.5# FOAM, COVER GREEN VINYL #281-101-99

### **COVER ONLY**

COVER ONLY, DOUBLE 52" x 74" x 4 **GREEN VINYL** #281-104-99

## CABIN FURNISHINGS

### MADE FROM LOCALLY SOURCED

**RENEWABLE** raw materials, OCE furniture ties in beautifully to both the wilderness and the Oregon coast alike. It is built to withstand the test of time and usage in any environment. Whether you need a wardrobe or a rustic entertainment center, a dresser or a nightstand, OCE builds it. Natural hardwoods with character and strength are featured in the OCE line of cabin furnishings. Keep the unplugged look by stowing the TV away in a wooden entertainment center, and provide comfortable lounging on the front porch while maintaining the theme of the great outdoors. OCE furniture is made in Oregon for the people who know and love Oregon. Strong, long-lasting, and proven cabin furnishings are what OCE customers have come to expect and enjoy.



### **ENTERTAINMENT CENTER**

37"W x 21"D x 60"H #181-916-14



### CABIN PORCH BENCH

Red Cedar 72"W x 25"D x 35"H #181-910-14





ADA DINING TABLE

39"W x 32"D x 30"H #181-903-04

**DINING TABLE** 

32"W x 32"D x 30"H #181-901-04



COFFEE TABLE

Red Oak 40"W x 21"D x 16"H #181-902-04

## PARK STRUCTURES

**OCE KIOSKS ARE A GREAT** way to display information at a park or to protect signage and equipment from the elements. With a variety of styles and options, OCE has the expertise to design and build your ideal park structure for maps, covered areas, lockers, messaging, and more. Create large sign display areas, pay stations, and even electrical enclosures. From unique to standardized, OCE park structures come in multiple looks with several roofing options available. Built with high-quality materials and anchored securely to the ground. these structures will provide decades of service to the outdoor community.



MESSAGE BOARD

11'-4"H x 8"L x 7'-10"D #509-004-99

> With 4 Embeds #509-004-004



LARGE SIGN STRUCTURE

8 Feet #509-002-001



PAY STATION - W/SHAKE ROOF

8'-3"H x 9'-2"L x 3'-7"D With 2 Embeds #509-003-99





### **ELECTRICAL PANEL**

11'-4"H x 8"L x 7'-10"D #509-011-001 With 4 Embeds #509-011-002

### **ELECTRICAL ENCLOSURE**

9'-2"H x 7'-10"L x 10'-7"D #509-012-002

### STRUCTURES NOT SHOWN -

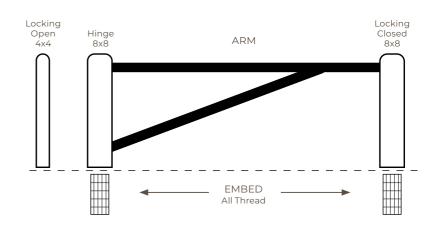
5 Foot Greenway Sign Structure #509-001-001 Vending/Phone Structure - 11'-4"H x 15'L x 8'D #509-007-002 30" Shelf w/Hardware #509-009-001

### PARK GATE & **ACCESSORIES**

### **LIMIT ACCESS WITH OCE PARK** gates.

Available in a wide range of sizes, these gates are designed and built with years of knowledge and experience behind them. Choose from a variety of styles and finishes. Finish off your forestry gate project with signage from OCE, offering further information to those who access the property.

### SINGLE PARK GATE



### ARM, PRIMED

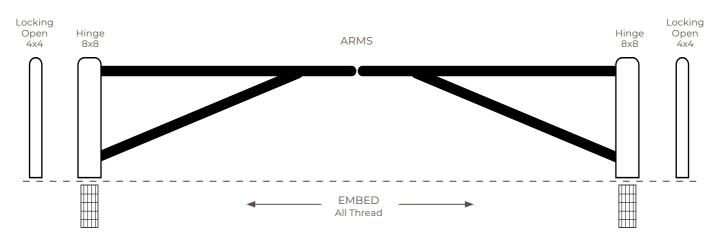
10 Foot - 11 Foot 11 In	ches	713-104-002
12 Foot - 13 Foot 11 In	ches	713-105-002
14 Foot - 15 Foot 11 Ir	ches	713-106-002
16 Foot - 17 Foot 11 In	ches	713-107-002
18 Foot - 19 Foot 11 Ir	nches	713-108-002
20 Foot - 21 Foot 11 Ir	nches	713-114-002
22 Foot - 23 Foot 11 I	nches	713-116-002

### POST, PRIMED

	Hinge 8x8	713-101-002
	Locking Closed 8x8 NOT REQUIRED ON DOUBLE GATES	713-102-002
	Locking Open 4x4 SPECIFYWITHORWITHOUTEMBED	713-103-002
	Locking Open 4x4 24' IN-GROUND	713-131-002

Embed All-Thread 8x8 (2 REQUIRED WITH ALL GATES)	713-110-002
Embed All-Thread 4x4 Locking Open	713-126-002

### DOUBLE PARK GATE



ARM, PAINTED	ARM, GALVANIZED
713-104-003	713-104-009
713-105-003	713-105-009
713-106-003	713-106-009
713-107-003	713-107-009
713-108-003	713-108-009
713-114-003	713-114-009
713-116-003	713-116-009

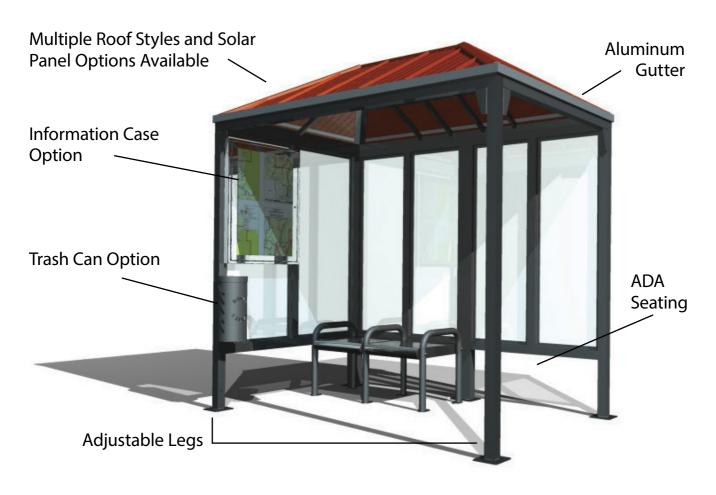
POST, PAINTED	POST, GALVANIZED
713-101-003	713-101-009
713-102-003	713-102-009
713-103-003	713-103-009
713-131-003	713-131-009

## OCE BUS **SHELTERS**

Durable, Affordable, and Safe, Aluminum construction and easily installed, OCE bus shelters are designed to fit perfectly into any community. Available with a variety of tempered glass and customizable paneling, these engineer-approved bus shelters provide durability for all weather environments. With a built-in gutter system, OCE bus shelters take the wet out of Oregon rain. Other optional pieces include bicycle shelters, bike racks, and smoking shelters. Go green with optional LED lighting and solar panels. Display route schedules, notifications, updates, and more in an optional stainless steel information case. OCE bus shelters are also designed, sourced, and built locally, contributing right back to the Oregon economy.









### PARK FURNISHINGS

## SIGNS

### **OCE TAKES PRIDE IN THE high**

quality materials and the processes we utilize to produce signs. Using only the highest quality 3M™ films and sheeting for specific, durable, and cost effective applications, signs are produced using the layered method or are digitally printed to your specification producing intricate and vibrant images. With a CNC router and engraver, OCE offers current designs for plaques, nameplates, nametags, and ADA signage. Skilled workers can provide custom designs or use your existing digital files to fabricate the perfect signs for you.

























## **EMBROIDERY**

### **OCE OFFERS FULL EMBROIDERY SERVICES**

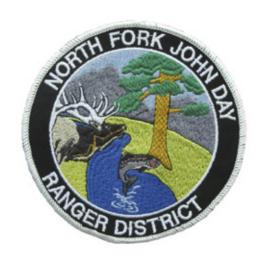
(including emblems, clothing, hats, and more) to Oregon's prisons, state and local government entities, as well as tribal and nonprofit organizations. On a local level, the OCE embroidery program continues its partnership with community leaders to provide products for the world-famous Pendleton Roundup in Pendleton, Oregon.











#### PARK FURNISHINGS

# PRINTING SERVICES

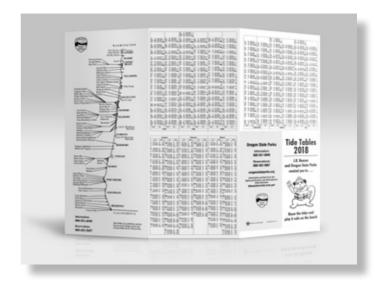
### THE OCE PRINT SHOP PROCESSES

State of Oregon contracts and commercial printing services. Along with document scanning, mail fulfillment, and survey services, the Print Shop offers digital and offset printing, including business cards, letterheads, envelopes, carbonless forms, and multi-color publications. Our experienced staff is quick to respond to our customers' needs, and convenient vendor portal services are available for set up and easy ordering.









# GRAPHIC DESIGN

### **PROFESSIONAL GRAPHIC DESIGN**

**SERVICES ARE** available through OCE. Fresh and original visual design and text applied to your website, ads, and more. Create new infographics, posters, cover pages, banner images, flyers, leaflets, pamphlets, and postcards. OCE can design your transit schedules, sales sheets, product and apparel imagery, logos, branding, patches, and decals. OCE can even lay out your catalogs, design your brochures, and create your trade show banners and event announcements.







#### PARK FURNISHINGS

## **MOBILE** COMMAND CFNTERS

### **EMERGENCY RESPONSE TRAILERS**

### WHEN OREGON PARKS AND RECREATION

was faced with severe wildfires this past summer, they turned to Oregon Corrections Enterprises (OCE) to help them battle the blazes. Through a partnership between the agencies, this mobile command center was created and manufactured to coordinate fire control efforts.

Outfitted with modern technology, this mobile command center was essential to the success of the brave men and women whose teamwork put out the fires and saved countless acres of beautiful Oregon wilderness, as well as homes, public areas, natural resources, and the habitats of the wildlife living in our forests.

With the inevitability of future emergencies, OCE stays prepared to manufacture additional emergency response items like this mobile command center and many others. Contact our Sales Managers for information on emergency response items that can help you to get ready and stay ready for whatever comes your way.



























